

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MRP

Date: 11.10.12	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 11- 652
Product No.: Cargo Door Hinge Kit		Created By: HS	Approved By: <i>[Signature]</i>	
Product Name: D139-799-013		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>ML- 11-10-13</i>
Purchasing Coord.	N		
Production Engineering Coord.	Y	ALL	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Gas spring is too strong, pushes door into maintenance step

Documents Affected:
DSI 9567 Rev. A
D3552 Rev I

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Product Specification Files	Y	KJ		11.10.13 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.10.13 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		11.10.13 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ	DSI 9567-011	11.10.13 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D139-799-013 now at CHG 003 DSI 9567-011 @ CHG 001	11.10.13 <i>[Signature]</i>
19	Create / Update PPP's	Y			11.10.13 <i>[Signature]</i>
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11.10.13 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.10.13 <i>[Signature]</i>
24					

Description / Action:

- Roll change number to 003 for D139-799-013 / DSI 9567-011 @ CHG 001
- Send DSI 9567-011 kits to all customers who have received D139-799-013 kits at CHG 002 or earlier.
- Update BOM/Routing for D139-799-013 to replace D3552-13 with D3552-23
- Update D139-799-013 kits in stock to CHG 003 configuration

[Handwritten: 24847 11/10/14]

ECN Verified & Complete: _____ Date: _____